



precise positioning for stationary workholding

#### Quick from job to job with external preparation:

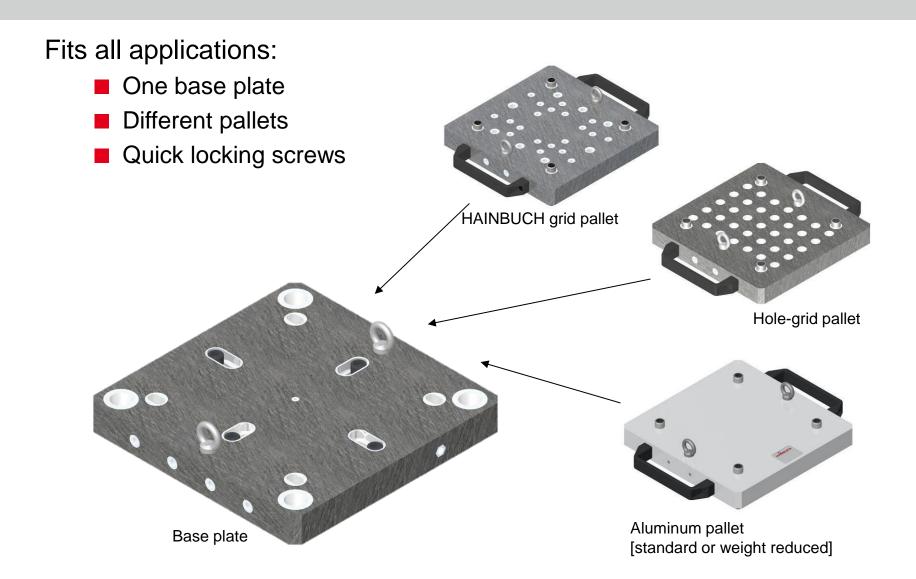
- Exact positioning
- Easy manual pallet change



#### Pallets made of mineral cast:

- Light and scratch resistant
- Low heat capacity
- Vibration absorbing
- Non-magnetic
- No oxidation





#### Change-over with HAINBUCH:

■ Production job completed: Stationary chuck is on the machine table



#### Change-over with HAINBUCH:

Open four quick locking screws



### Change-over with HAINBUCH:

■ Remove pallet



#### Change-over with HAINBUCH:

■ Remove pallet. Base plate visible on the machine table



#### Change-over with HAINBUCH:

■ Return clamping device to its storage



#### Change-over with HAINBUCH:

■ Choose alternative clamping device, for example ms dock with mandrel



#### Change-over with HAINBUCH:

■ Place alternative clamping device on base plate



#### Change-over with HAINBUCH:

■ Easy handling, no tilting because of taper formed CENTREX elements



#### Change-over with HAINBUCH:

■ Close rapid action screws. Change-over finished.



## www.hainbuch.com

And what can we do for you?