

CHUCKS

Machine specific chucks

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TOPlus mini chuck for INDEX

Size	Variant	Machine type	Ø Capacity [mm]	Spindle nose	Connecting thread inside	In stock	Order no.
65	Deadlength	G160-D65 / C65 / C200-D65 / ABC65 HSP / R200 D65 / G220-D65	66	AP140	M76 x 1,5	✓	10653/0001

SPANNTOP mini chuck for INDEX

Size	Variant	Machine type	Ø Capacity [mm]	Spindle nose	Connecting thread inside	In stock	Order no.
42	Deadlength	TNK42 GSP / TNK65 GSP / ABC65	44	AP100	M62 x 1,5	✓	10686/0001
52	Deadlength	TNK42 GSP / TNK65 GSP / ABC65	54	AP100	M62 x 1,5	✓	10686/0002

SPANNTOP nova chuck for INDEX

Size	Variant	Machine type	Ø Capacity [mm]	Spindle nose	Connecting thread inside	In stock	Order no.
42	Combi pull-back	C100-D42 / A100-D42	43	A2-5	M52 x 1,5	✓	2712/0002
	Combi deadlength	A100-D42 / C100	42,5			✓	2713/0001
65	Combi pull-back	G160-D65 / C65 / C200-D65 / ABC65 / G220-D65	66	AP140	M76 x 1,5	✓	2712/0014
	Combi deadlength	C200 / G160 / R200-D65	67			✓	2713/0002
	Modular	G220-D65				✓	2711/0005
100	Modular	C200-D100	91	A2-8	M100 x 1,5	✓	2711/0003

Machine spindle standard DIN 55026.

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Size	Variant	Machine type	Ø Capacity [mm]	Spindle nose	Connecting thread outside	Connecting thread inside	In stock	Order no.	
42	Combi deadlength	G200-42 / G160-42	43	A2-5		M52 x 1,5	✓	2613/0009	
	Modular	ABC36/42 / G160-D42 / G200-D42	44,1		M52 x 1,5	✓	2611/0024		
		C100-D42	44		M52 x 1,5	✓	2611/0027		
65	Combi pull-back	G200-D60	61,5	AP85		M69 x 1,5	-	2612/0004	
	Combi deadlength		62				-	2603/0002	
	Modular	C200-D65 / G160-D65 / R200-D65	65,5	AP140		M76 x 1,5	✓	2611/0022	
		ABC52/60 / G200-D60	61				M69 x 1,5	✓	2611/0023
		ABC / G200-D65	68				M74 x 1,5	✓	2611/0025
100	Modular	G300-D102	103	A2-8		M112 x 1,5	-	2611/0013	
		G300-D90	91				M100 x 1,5	✓	2611/0018

Machine spindle standard DIN 55026.

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Product variants	Product	Profile	Clamping range [mm]	Type of serration	Base bore Ø [mm]	Head Ø [mm] DI	Connecting thread outside T	Total length [mm] I	In stock	Order no.
	Machine specific SPANNTOP chucks						M52 x 1,5	81	✓	2611/0024
	Manual changing fixture								✓	mq42
SPANNTOP BZI	Clamping head RD	●	4,0 - 7,5	Smooth		80		47	✓	sk42bzir4,0-7,5
			8,0 - 10,5	Radial grooves					✓	sk42bzir8,0-10,5
			11 - 42	Radial and axial grooves					✓	sk42bzir11,0-42,0
		■	7	Smooth					✓	sk42bziv7,0
			8 - 28	Radial grooves					✓	sk42bziv8,0-28,0
		●	8 - 28	Radial grooves					✓	sk42bziv8,0-28,0
			7	Smooth					✓	sk42bzis7,0
			8 - 37*	Radial grooves					✓	sk42bzis8,0-37,0
								✓	sk42bzis8,0-37,0	

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Product variants	Product	Profile	Clamping range [mm]	Type of serration	Base bore Ø [mm]	Head Ø [mm] DI	Connecting thread outside T	Total length [mm] I	In stock	Order no.		
RS system	Outer sleeve					39,6	M40 x 1 - LH	116	✓	254e/rs		
	Inner collet steel	●	4,0 - 32,0							✓	rs32/st/r4,0-32,0	
		■	7,0 - 9,0							-	rs32/st/v7,0-9,0	
			10,0 - 22,0							-	rs32/st/v10,0-22,0	
			●	7,0 - 9,0						-	rs32/st/s7,0-9,0	
	Inner collet steel brass	●	4,0 - 32,0							-	rs32/sb/r4,0-32,0	
		■	7,0 - 9,0							-	rs32/sb/v7,0-9,0	
			10,0 - 22,0							-	rs32/sb/v10,0-22,0	
			●	7,0 - 9,0						-	rs32/sb/s7,0-9,0	
	Inner collet SPH	●	4,0 - 32,0							-	rs32/sph/r4,0-32,0	
		■	7,0 - 9,0							-	rs32/sph/v7,0-9,0	
			10,0 - 22,0							-	rs32/sph/v10,0-22,0	
			●	7,0 - 9,0						-	rs32/sph/s7,0-9,0	
	Inner collet KSB	●	4,0 - 29,5							-	rs32/ksb/r4,0-29,5	
		■	8,0 - 9,0							-	rs32/ksb/v8,0-9,0	
			10,0 - 22,0							-	rs32/ksb/v10,0-22,0	
			●	8,0 - 9,0						-	rs32/ksb/s8,0-9,0	
	Inner collet OXK	●	6,0 - 20,0							-	rs32/oxk/r6,0-20,0	
			20,1 - 29,0							-	rs32/oxk/r20,1-29,0	
	Wrench									✓	s32	
	Guide ring for feed tube										-	254e/f-c
	Segmented collet	●	■	4,0 - 42,0	Smooth		59,57		39	✓	sz42r4,0-42,0	
				7,0 - 9,0						-	sz42v7,0-9,0	
				10,0 - 29,0						-	sz42v10,0-29,0	
			●	7,0 - 9,0						✓	sz42s7,0-9,0	
			10,0 - 36,0	✓						sz42s10,0-36,0		
	Segmented collet for machining to size	●				8			✓	sz42hswr8,0		
						15			✓	sz42hswr15,0		
						30			✓	sz42hswr30,0		
	Spindle head adapter plate									✓	1146/0001	

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Product variants	Product	Profile	Clamping range [mm]	Type of serration	Base bore Ø [mm]	Head Ø [mm]	Connecting thread outside	Total length [mm]	In stock	Order no.		
						DI	T	I				
	Machine specific SPANNTOP chucks					99,5	M69 x 1,5	81	✓	2611/0023		
	Manual changing fixture								✓	mq65		
SPANNTOP BZI	Clamping head RD	●	4,0 - 7,5	Smooth		99,5		58	✓	sk65bzir4,0-7,5		
			8,0 - 10,5	Radial grooves					✓	sk65bzir8,0-10,5		
			11 - 65	Radial and axial grooves					✓	sk65bzir11,0-65,0		
		■	8 - 46	Radial grooves					✓	sk65bziv8,0-46,0		
									✓	sk65bziv8,0-46,0		
		●	7	Smooth					✓	sk65bzis7,0		
					8 - 56				Radial grooves		✓	sk65bzis8,0-56,0
											✓	sk65bzis8,0-56,0
									✓	sk65bzis8,0-56,0		
									✓	sk65bzis8,0-56,0		
RS system	Outer sleeve					57,6	M58 x 1 - LH	140	✓	273e/rs		
	Inner collet steel	●	6,0 - 48,0						✓	rs50/st/r6,0-48,0		
		■	12,0 - 34,0						-	rs50/st/v12,0-34,0		
		●	6,0 - 9,0							-	rs50/st/s6,0-9,0	
			10,0 - 41,0							-	rs50/st/s10,0-41,0	
	Inner collet steel brass	●	6,0 - 48,0							-	rs50/sb/r6,0-48,0	
		■	12,0 - 34,0							-	rs50/sb/v12,0-34,0	
		●	6,0 - 9,0							-	rs50/sb/s6,0-9,0	
			10,0 - 41,0							-	rs50/sb/s10,0-41,0	
	Inner collet SPH	●	6,0 - 48,0							-	rs50/sph/r6,0-48,0	
		■	12,0 - 34,0							-	rs50/sph/v12,0-34,0	
		●	6,0 - 9,0							-	rs50/sph/s6,0-9,0	
			10,0 - 41,0							-	rs50/sph/s10,0-41,0	
	Inner collet KSB	●	12,0 - 44,5							-	rs50/ksb/r12,0-44,5	
		■	12,0 - 31,0							-	rs50/ksb/v12,0-31,0	
		●	12,0 - 41,0							-	rs50/ksb/s12,0-41,0	

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Product variants	Product	Profile	Clamping range [mm]	Type of serration	Base bore Ø [mm]	Head Ø [mm] DI	Connecting thread outside T	Total length [mm] I	In stock	Order no.	
RS system	Inner collet OXK	●	12,0 - 20,0						-	rs50/oxk/r12,0-20,0	
			20,1 - 40,0						-	rs50/oxk/r20,1-40,0	
			40,1 - 46,0						-	rs50/oxk/r40,1-46,0	
	Wrench								✓	s50	
	Guide ring for feed tube									-	273e/f-c
	Segmented collet	●	Smooth	4,0 - 42,0			59,57		39	✓	sz42r4,0-42,0
				7,0 - 9,0						-	sz42v7,0-9,0
				10,0 - 29,0						-	sz42v10,0-29,0
				7,0 - 9,0						✓	sz42s7,0-9,0
				10,0 - 36,0						✓	sz42s10,0-36,0
	Segmented collet for machining to size	●				8				✓	sz42hswr8,0
						15				✓	sz42hswr15,0
						30				✓	sz42hswr30,0
	Spindle head adapter plate									✓	1146/0001