



# SEGMENTED CLAMPING BUSHINGS

## Segmented clamping bushings SE

### Segmented clamping bushing MAXXOS T211

Size	Clamping range [mm]	Range / recommended workpiece tolerance [mm]	Max. clamping length [mm]	Increments [mm]	Variant	Run-out ≤ [mm]	In stock	Material no.
A	18 - 24	± 0,15	20	0,5	Standard	0,010	✓	sb1ar18,0-24,0
					Premium	0,007	-	sb1ar18,0-24,0p7
B	20 - 32	± 0,15	20	0,5	Standard	0,010	✓	sb1br20,0-32,0
					Premium	0,007	-	sb1br20,0-32,0p7
C	24 - 39	± 0,25	24	0,5	Standard	0,010	✓	sb1cr24,0-39,0
					Premium	0,007	-	sb1cr24,0-39,0p7
D	32 - 50	± 0,3	35	0,5	Standard	0,010	✓	sb1dr32,0-50,0
					Premium	0,007	-	sb1dr32,0-50,0p7
E	39 - 68	± 0,3	45	0,5	Standard	0,010	✓	sb1er39,0-68,0
					Premium	0,007	-	sb1er39,0-68,0p7
F	50 - 100	± 0,3	45	0,5	Standard	0,010	✓	sb1fr50,0-100,0
					Premium	0,007	-	sb1fr50,0-100,0p7

### Segmented clamping bushing MAXXOS T211 SAD. For machining to size

Size	Particularity	Clamping Ø [mm]	At least clamping Ø [mm]	Max. clamping length [mm]	In stock	Material no.
A	Face and clamping surface 40 HRC	24	18	20	✓	10008218
B	Face and clamping surface 40 HRC	27	20	20	✓	10008219
		32			✓	10008220
C	Face and clamping surface 40 HRC	33	24	24	✓	10008221
		39			✓	10008222
D	Face and clamping surface 40 HRC	43	32	35	✓	10008223
		50			✓	10008224
E	Face and clamping surface 40 HRC	58	39	45	✓	10008225
F	Face and clamping surface 40 HRC	63	50	45	✓	10008228
E	Face and clamping surface 40 HRC	68	39	45	✓	10008226
F	Face and clamping surface 40 HRC	81	50	45	✓	10008229
		100			✓	10008227

Support ring is included free of charge.