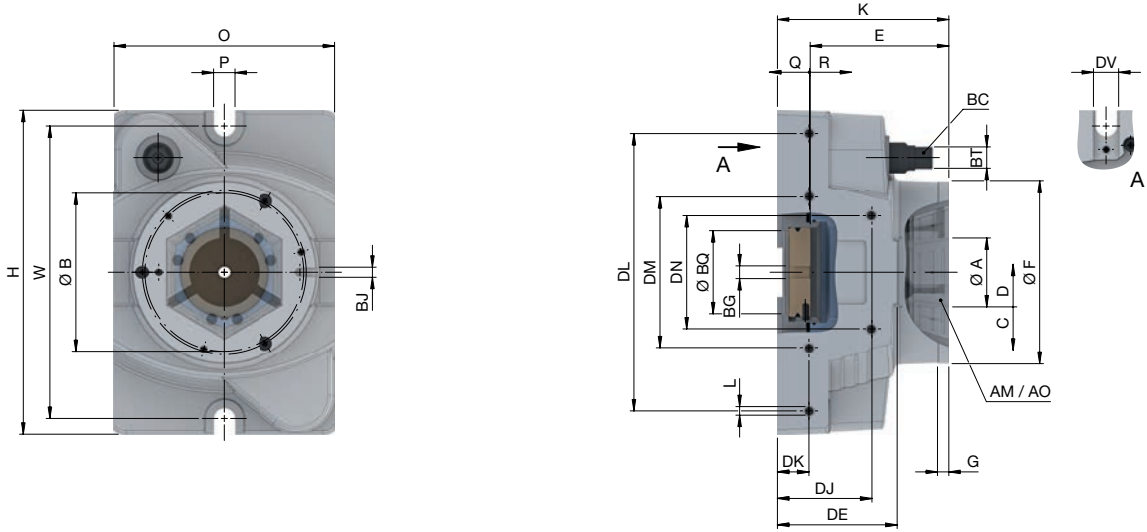




STATIONARY CLAMPING DEVICES

Manual stationary chuck MANOK plus

Manual stationary chuck MANOK plus SE. Technical data



Product line	SE	
Size	65	
Clamping range [mm]	A	3 – 65
Repeatability ≤ [mm]		0,010
Max. radial clamping force [kN]		120
Max. axial drawtube force [pull / push] [kN]		45
Max. actuating torque [Nm]	BC	100
Release stroke in Ø [mm]	C	0,6
RPM n max. [1/min.]		60
Reserve stroke in Ø [mm]	D	1
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5
Location front end-stop	F	Ø 145 f7
Centering length [mm]	G	9
Bolt hole circle end-stop	B	LK Ø 126 [3 x M6]
Groove width [mm]	BJ	8 H7
End-stop depth [mm]	E	110
End-stop thread size [M]	BG	12
Ø Capacity [mm]	BQ	66
Length [mm]	H	257
Overall height [mm]	K	136
Width [mm]	O	175
Screw connection width [mm]	P	17
Clamping edge height [mm]	DE	95
Thread size [M]	L	8
Screw-on height 1 [mm]	DJ	75
Screw-on height 2 [mm]	DK	25
Screw connection spacing 1 [mm]	DL	220
Screw connection spacing 2 [mm]	DM	120
Screw connection spacing 3 [mm]	DN	90
Bolt hole distance [mm]	W	232
Groove seat	DV	20 H7
Wrench size [SW]	BT	17
Clamping head serrated	AM	TOP 65
Clamping head smooth	AO	TOP 65 G
Weight [kg]		23,5
In stock		✓
Material no.		10001429

Image	Clamping heads	Adaptations I.D. clamping	Adaptations jaw clamping	Magnet module	Accessory overview
	Page 422	Page 270	Page 316	Page 332	Page 478

Scope of delivery

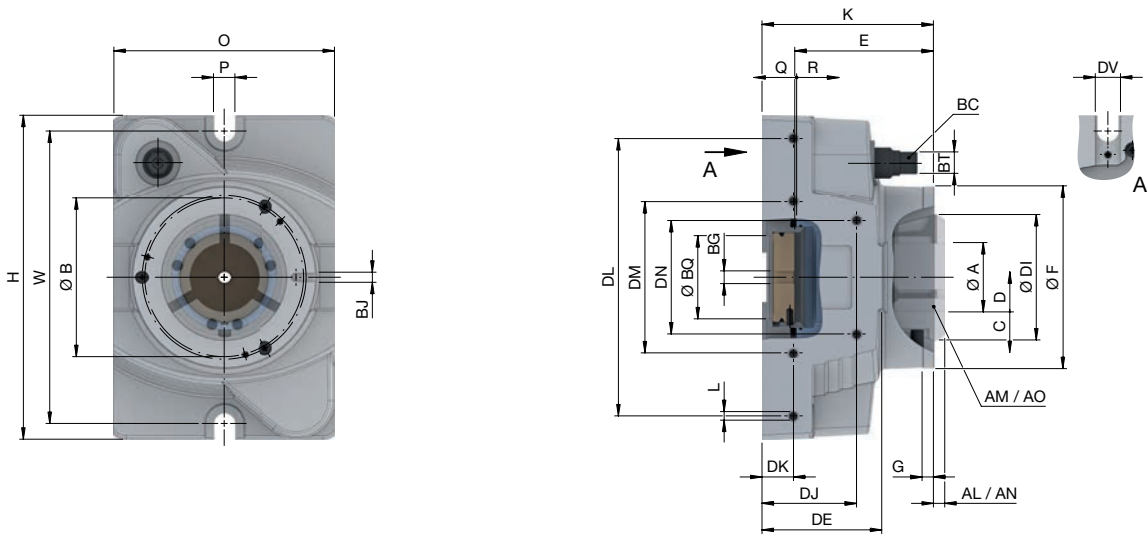
- Stationary chuck
- Base end-stop
- Actuation tool



STATIONARY CLAMPING DEVICES

Manual stationary chuck MANOK plus

Manual stationary chuck MANOK plus RD. Technical data



Product line	RD
Size	65
Clamping range [mm]	A 3 – 65
Repeatability ≤ [mm]	0,010
Max. radial clamping force [kN]	105
Max. axial drawtube force [pull / push] [kN]	45
Max. actuating torque [Nm]	BC 100
Release stroke in Ø [mm]	C 0,6
RPM n max. [1/min.]	60
Reserve stroke in Ø [mm]	D 1
Reserve stroke axial [mm]	Q 2
Release stroke axial [mm]	R 2,5
Location front end-stop	F Ø 145 f7
Centering length [mm]	G 9
Bolt hole circle end-stop	B LK Ø 126 [3 x M6]
Groove width [mm]	BJ 8 H7
End-stop depth [mm]	E 110
End-stop thread size [M]	BG 12
Ø Capacity [mm]	BQ 66
Length [mm]	H 257
Overall height [mm]	K 136
Width [mm]	O 175
Screw connection width [mm]	P 17
Clamping edge height [mm]	DE 95
Thread size [M]	L 8
Screw-on height 1 [mm]	DJ 75
Screw-on height 2 [mm]	DK 25
Screw connection spacing 1 [mm]	DL 220
Screw connection spacing 2 [mm]	DM 120
Screw connection spacing 3 [mm]	DN 90
Bolt hole distance [mm]	W 232
Groove seat	DV 20 H7
Wrench size [SW]	BT 17
Head Ø [mm]	DI 99,5
Clamping head serrated	AM SK 65 BZI
Clamping head protrusion length serrated [mm]	AL 9
Clamping head smooth	AO SK 65 BZIG
Clamping head protrusion length smooth [mm]	AN 4
Weight [kg]	23,5
In stock	✓
Material no.	10001428

Image	Description	Page
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	Adaptations I.D. clamping	Page 270
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	Magnet module	Page 332
	Accessory overview	Page 478

Scope of delivery

- Stationary chuck
- Base end-stop
- Actuation tool