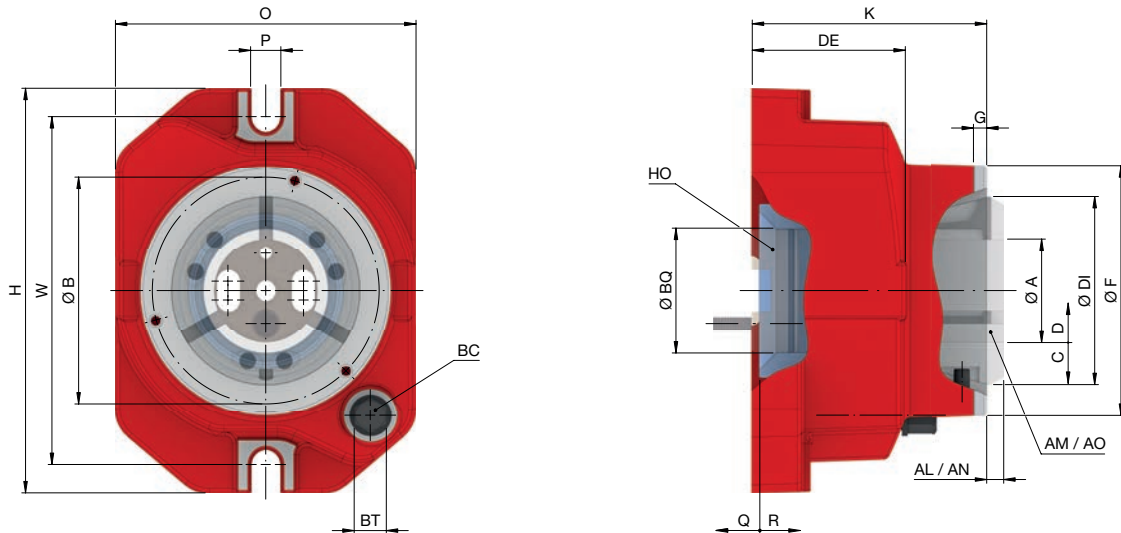




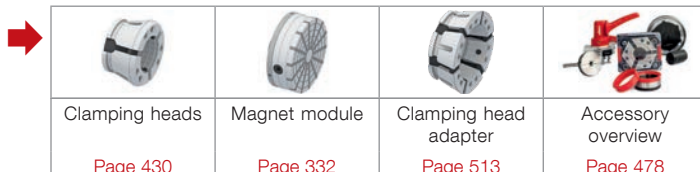
# STATIONARY CLAMPING DEVICES

## Manual stationary chuck MANOK

### Manual stationary chuck MANOK. Technical data and order overview



Size		42	52	65	80	100
<b>Clamping range [mm]</b>	A	<b>3 – 42</b>	<b>3 – 52</b>	<b>3 – 65</b>	<b>4 – 80</b>	<b>15 – 100</b>
Repeatability ≤ [mm]				0,010		
Max. radial clamping force [kN]		80	94	105	115	150
Max. axial drawtube force [pull / push] [kN]		35	40	45	50	65
Max. actuating torque [Nm]	BC	50	60	70	60	80
Bolt hole distance [mm]	W	184		236		
Release stroke in Ø [mm]	C	0,6				2
RPM n max. [1/min.]				60		
Reserve stroke in Ø [mm]	D			1	1,5	
Reserve stroke axial [mm]	Q			2	3	
Release stroke axial [mm]	R	2,5		5		
Location front end-stop	F	Ø 132 f7		Ø 178 f7		
Centering length [mm]	G	7		11,5		
Bolt hole circle end-stop	B	LK Ø 120 [3 x M6]		LK Ø 165 [3 x M6]		
Ø Capacity [mm]	BQ	56		66	80,5	102
Length [mm]	H		214		264	
Overall height [mm]	K		124		140	
Width [mm]	O		159		210	
Screw connection width [mm]	P		16		16,6	
Clamping edge height [mm]	DE		81		93	
Wrench size [SW]	BT			17		
Head Ø [mm]	DI	80		99,5	115	144,5
Clamping head serrated	AM	SK 42 BZI	SK 52 BZI	SK 65 BZI	SK 80 BZI	SK 100 BZ
Clamping head protrusion length serrated [mm]	AL	9	4	9	4	0
Clamping head smooth	AO	SK 42 BZIG	SK 52 BZIG	SK 65 BZIG	SK 80 BZIG	SK 100 BZG
Clamping head protrusion length smooth [mm]	AN			4		
Workpiece end-stop	HO	available as accessory				
Weight [kg]		14,3	14,1	12,9	22,3	21,6
In stock		✓	✓	✓	✓	✓
Material no.		10001427	10001426	10001425	10001430	10001424



### Scope of delivery

- Stationary chuck
- Actuation tool