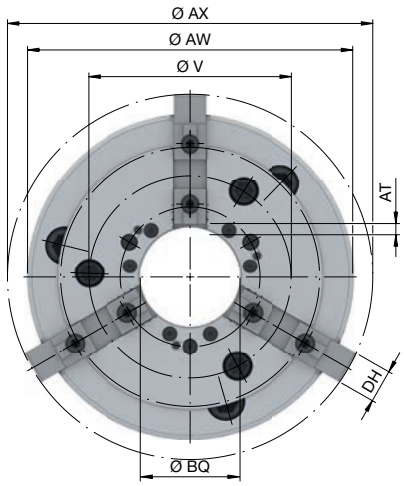
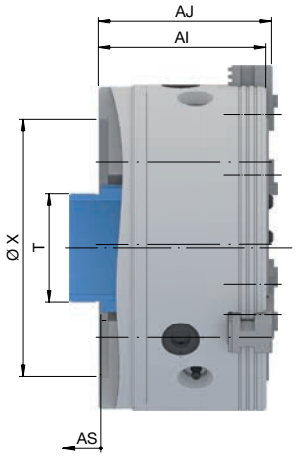
Jaw chuck B-Top3. Technical data





Size		215
Variant		**B-Top3**
Run-out ≤ [mm]		0,020
Max. clamping force [kN]		74
Max. axial drawtube force [pull / push] [kN]		46
RPM n max. [1/min.]		5400
Stroke per jaw [mm]	AT	7,4
Ø Capacity [mm]	BQ	62
Length without jaws [mm]	AI	104,6
Length with jaws [mm]	AJ	109,4
Jaw width [mm]	DH	22
Connecting thread outside	T	M72 x 1,5
Piston stroke [mm]	AS	25
Bolt hole circle	V	LK Ø 133,4 [3 x M12]
Outer Ø [mm]	AW	215
Swing Ø	AX	265.8
Interface	X	Ø 170
Weight [kg]		29,5
In stock		✔
Material no.		10002031

The run-out refers to soft, milled top jaws.
The clamping range depends on the jaws that are used.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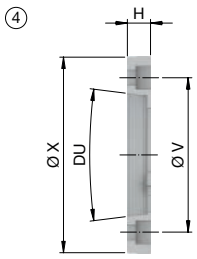
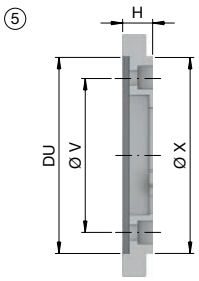
Scope of delivery

- Jaw chuck without spindle flange
- Master jaws
- Protection jaws
- Guard bushing for 22 mm wide top jaws
- Actuation tool

Jaw chuck B-Top3

Flanges for jaw chuck B-Top3

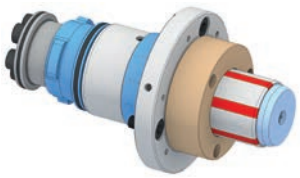




Size	Spindle nose DU	Flange type	Interface X	Length [mm] H	Bolt hole circle V	In stock	Material no.
215	A2-6	4	Ø 170	20	LK Ø 133,4 [6 x M12]	✔	10014757
	A2-8			37	LK Ø 171,4 [6 x M16]	✔	10014758
	AP170	5		20	LK Ø 133,4 [6 x M12]	✔	10014759

Machine spindle standard DIN 55026.

All adaptation variants at a glance

	MANDO Adapt for jaw chuck	SPANNTOP Adapt	SPANNTOP Adapt M
			
Description	Mandrel-in-jaw-chuck with draw bolt	Clamping head end-stop chuck	Clamping head through-bore chuck
Sizes	0, 1, 2, 3	65, 80, 100	65
Clamping range of all sizes [mm]	20 – 80	3 – 100	3 – 65
Ø Capacity			51,3

Attention: These adaptations are configured for a cylinder stroke of 25 mm. For shorter strokes a specially configured adaptation is required.